

Hindustan Petroleum Corporation Limited Green R&D Centre, Bengaluru

HP- CIC (Cold Insulating Coating)

HP-CIC

Cold Insulating Coating for low temperature applications

This novel product is develop inhouse considering total replacement of PIR/PUF for cold insulation system. Thereby, condensation corrosion of underlying steel can be completely avoided.

Application \mathbf{of} ${
m the}$ thermal insulating coating can provide longterm corrosion protection, which can be applied directly on surfaces with minimal surface preparation and on areas, especially where application of insulating material is a challenge, such as recessed areas, corners etc. The coating has high adhesion bond strength (>9MPa) and high impact values (8.6KJ) with high wear/abrasion resistance (0.161g/1000 cycles).formulation is 100% solids and offers zero VOC.

The temperature difference of 28 deg. C was observed when tested at deg. \mathbf{C} \mathbf{for} 5mm coating thickness. The product formulation, with the the additives were chosen in such a way that they can provide insulation properties corrosion resistance. The shortlisted formulation is one with lowest possible thermal conductivity of 0.07W/m-k. It also conserves energy(heat) conservation principle when applied on assets particularly,

HVAC and chillers piping and fittings.

Photographs of HP-CIC coated panels before and after 1000hrs of salt fog test as per ASTM B117



Photograph of HP-CIC applied coating, chiller piping



The in-house developed insulating coating for low temperature services is for mitigating condensation corrosion of assets and can be used upto temperature of -20 deg. C.